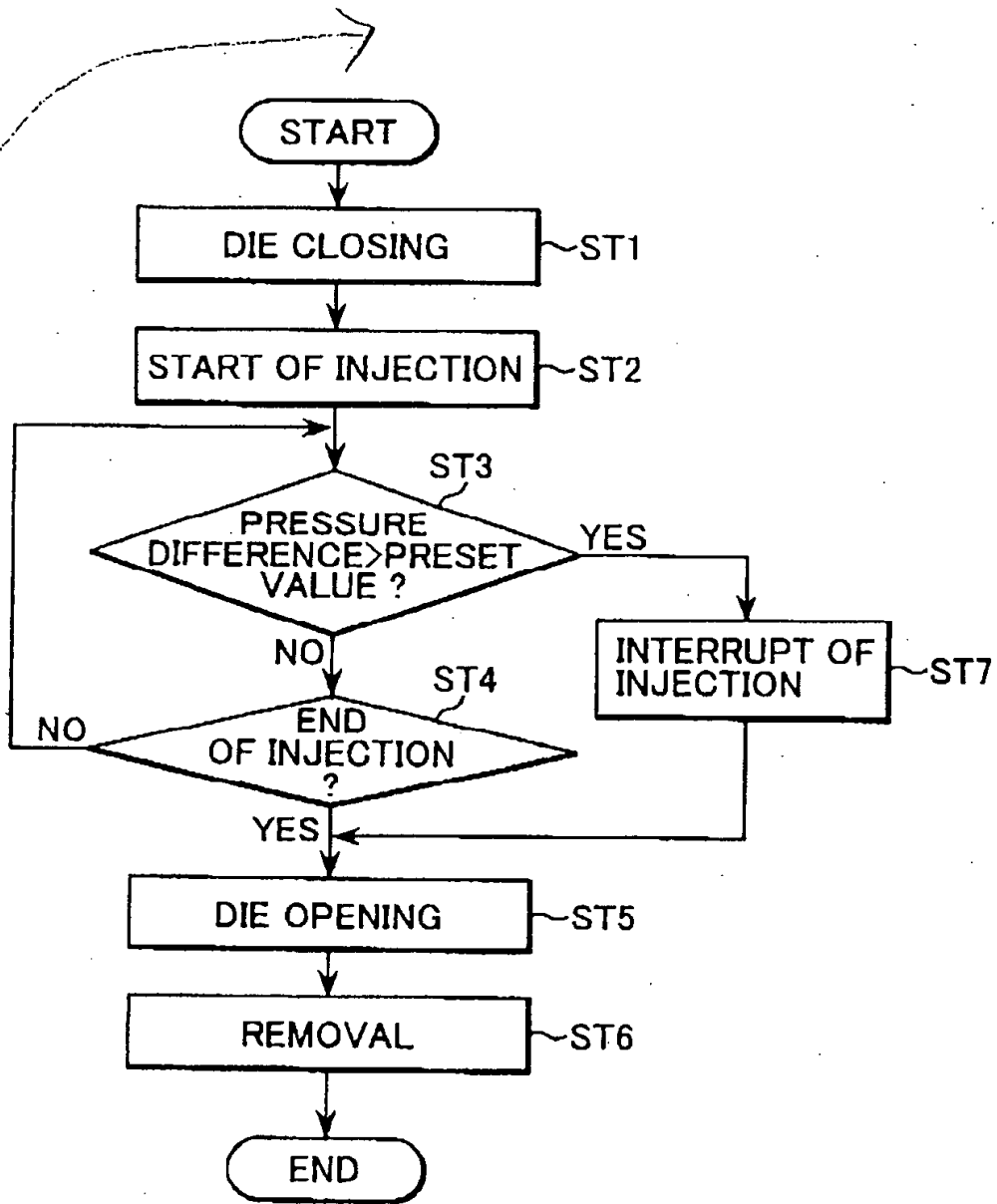
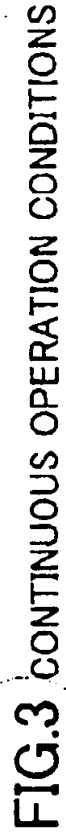


FIG.1 DISK-SUBSTRATE MOLDING APPARATUS



**FIG.2** DISK SUBSTRATE MOLDING FLOWCHART



### FIG.3 CONTINUOUS OPERATION CONDITIONS

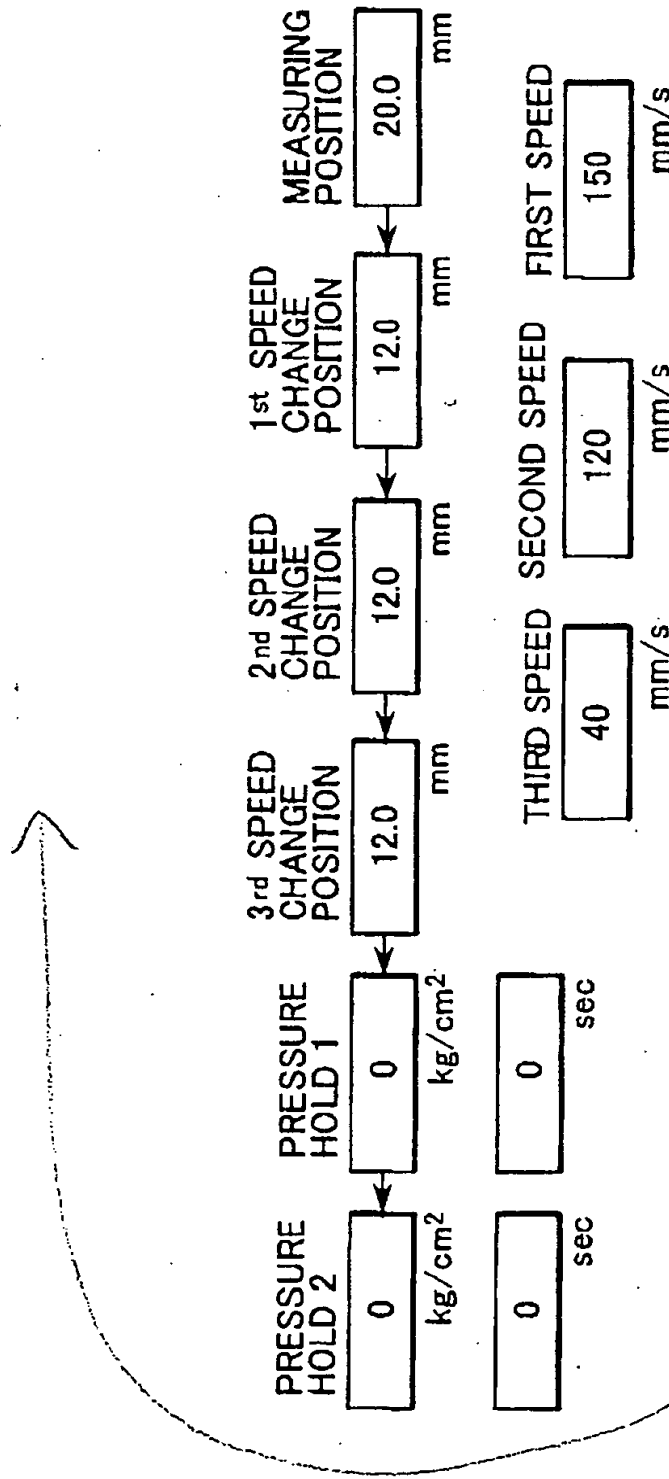


FIG. 4 DISK SUBSTRATE MOLDING START CONDITIONS